



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**D505-1049-011**  
**Job Sheet 174368**



002432  
5/3/18

Part No: D505-1049-011

Job Qty: 4 ea

Part Name: 505 Bearpaws with wearplates



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/14/18

Job Tracking No:

Due Date: 4/13/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: Dwg. D505-1049 Rev.B IPP Rev.A New issue JFS 17/11/01 Verified by:DD IPP Rev.B Updated Bom per dwg.  
RevB JFS 18/03/01 Verified by:DD

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off    |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|-------------|
|       |                    |       |            |          | Setup hrs | Run hrs | Workcenter / Supplier | Lead Time |             |
| 90    | Start up Operation | 4 Ea  | 4/13/18    | 4/13/18  | 0.00      | 0.00    | Start Up Stores/Pkg-2 |           | APR 12 2018 |
| 160   | Packaging          | 4 pcs | 4/13/18    | 4/13/18  | 0.00      | 0.00    | Packaging1            |           | APR 20 2018 |
| 170   | QC                 | 4 pcs | 4/13/18    | 4/13/18  | 0.00      | 0.00    | QC4                   |           | DAS 58      |
| 175   | DC                 | 4 pcs | 4/13/18    | 4/13/18  | 0.00      | 0.00    | DC                    |           | 9-89        |
| 180   | Packaging          | 4 pcs | 4/13/18    | 4/13/18  | 0.00      | 0.00    | Packaging3            |           | APR 23 2018 |
| 190   | QC21-FG            | 4 Ea  | 4/13/18    | 4/13/18  | 0.00      | 0.00    | QC21                  |           | DAS 21 9-89 |

Part Op 175 - Photocopy bluefile and create labels per PPP D505-1049-011 CHG001  
Descriptions: 180 - Identify and pack for shipping as per PPP d505-1049-011 LOCATION:

DAS 21 9-89  
APR 24 2018  
501

### Job BOM

| Part / Item   | Component Name | Quantity      | Operation             | Container    |
|---------------|----------------|---------------|-----------------------|--------------|
| D2274         | Radius Block   | 32 Ea (8 ea)  | 90-Start up Operation | 5054567      |
| D2529         | Washer         | 64 Ea (16 ea) | 90-Start up Operation | 5019348      |
| D5560-1       | Bearpaw        | 8 Ea (2 ea)   | 90-Start up Operation | 5051783      |
| D5566-1       | Clamp          | 16 Ea (4 ea)  | 90-Start up Operation | 5051685 x 15 |
| D5567-1       | Cushion        | 16 Ea (4 ea)  | 90-Start up Operation | 5060110      |
| MS21042L4     | Nut            | 32 Ea (8 ea)  | 90-Start up Operation | 5045901      |
| MS21083N4     | Nut            | 32 Ea (8 ea)  | 90-Start up Operation | 5062621      |
| NAS1149D0463J | Washer         | 32 Ea (8 ea)  | 90-Start up Operation | 5045845      |
| NAS1801-4-30  | Bolt           | 32 pcs (3 ea) | 90-Start up Operation | 5021412      |
| QS200-M40S    | Clamp          | 8 pcs (2 ea)  | 90-Start up Operation | 5058465      |

Pkg

12

24

5001774 x

Job No : **17436**

505  
Bearpaws  
with  
wearplates  
Active

**D505-1049-011**

Operation : 96-Start up Operation

Next Op : 160-Packtaging

Description:

Quantity : 4

Heat Code :

Status : Allocated

Change

Number :

Printed :

Special

Comments :

4/12/18 11:56 AM Linda Lacelle



ALLOCATED

Container No : **S060435** Dart Hawkesbury

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | D2274          | 32       | 292       | 0         |
|                       | D2529          | 64       | 2,470     | 0         |
|                       | D5560-1        | 8        | 15        | 0         |
|                       | D5566-1        | 16       | 16        | 0         |
|                       | D5567-1        | 16       | 2         | 0         |
|                       | MS21042L4      | 32       | 3,591     | 0         |
|                       | MS21083N4      | 32       | 130       | 0         |
|                       | NAS1149D0463J  | 32       | 5,519     | 0         |
|                       | NAS1801-4-30   | 32       | 68        | 0         |
|                       | QS200-M40S     | 8        | 27        | 0         |

### Part Specifications

Specifications could not be found.



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## Container View (Active) - Master Unit Containers

| Master Unit No | Container No | Part No       | Part Name    | From Container | Current Location | Quantity |
|----------------|--------------|---------------|--------------|----------------|------------------|----------|
| 002432         | S060251      | D2274         | Radius Block | S054567        | ST006            | 32       |
| 002432         | S060247      | D2529         | Washer       | S019348        | ST008            | 64       |
| 002432         | S060237      | D5560-1       | Bearpaw      | s051783        | ST445            | 8        |
| 002432         | S001779      | D5566-1       | Clamp        | FM137764       | ST545            | 1        |
| 002432         | S051685      | D5566-1       | Clamp        | S051684        | ST545            | 15       |
| 002432         | S060212      | MS21042L4     | Nut          | S045901        | ST303            | 32       |
| 002432         | S060170      | NAS1149D0463J | Washer       | s045845        | ST263            | 32       |
| 002432         | S060164      | NAS1801-4-30  | Bolt         | S021412        | ST548            | 32       |
| 002432         | S060162      | QS200-M40S    | Clamp        | S058465        | ST546A           | 8        |

*Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.*

*Plex 4/12/18 8:26 AM dart.quirion.sonia*



## Change Record

PAGE 1 OF 1

Part Number: D505-1049-011

Description: BEARPAW INSTALLATION

[illegible]